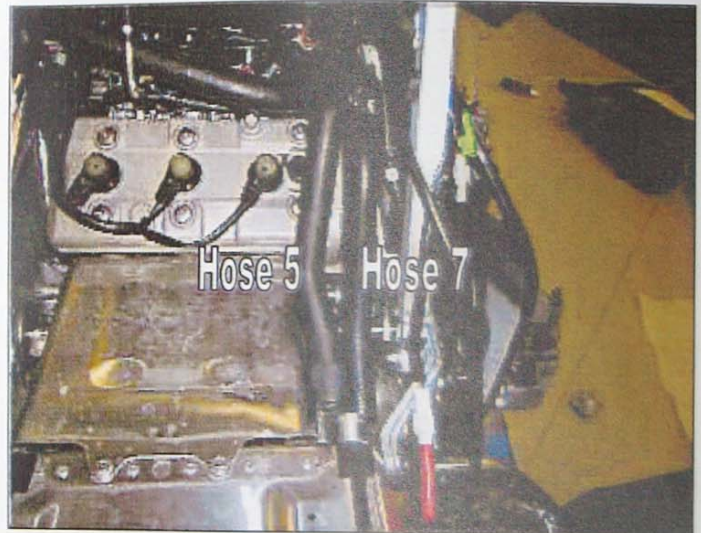
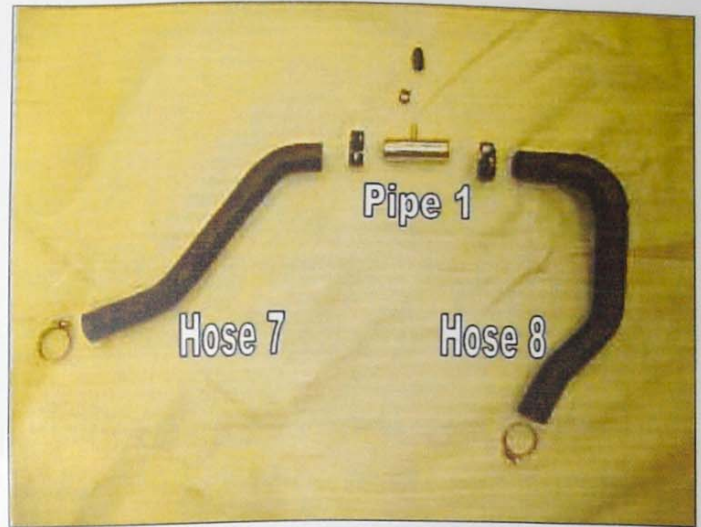


- 6) Remove the lower right radiator hose that connects to the front heat exchanger. This hose will not be reused.
- 7) Connect hose 8 to the front heat exchanger using a Hose Clamp.

**SERVICE TIP:** \_\_\_\_\_

For easier access, unbolt the oil tank and disconnect the upper oil line from the oil tank to allow the oil tank to be slightly moved aside. Reconnect the oil line and replace and retorque the oil tank mounting bolts when this step is completed.

- 8) Install Pipe 1 and Hose 7 on Hose 8. Use two Large Clip Clamps to secure Pipe 1 and install the Blind Plug and Small Clip Clamp on the nipple of Pipe 1. Refer to top photo.
- 9) Connect Hose 5 to the lower right fitting on the radiator.



- 10) Place optional heat exchanger as shown in the adjacent photo.





11) Rivet heat exchanger in place. The left rear mounting rivet can be installed from inside the tunnel to avoid exhaust cover removal. Refer to adjacent photos.

12) Connect hoses to heat exchanger and tighten the hose clamps (see bottom photo).

13) Replace the coolant that was removed in step 5. Due to the increased capacity of the optional heat exchanger you will need approximately 1.4 litres of additional coolant.

**NOTE:**

When adding coolant always use an extended life silicate-free coolant at 60/40 ratio of coolant/distilled water mix.

- a) Remove the rubber Blind Plug from Pipe 1 that was installed in Step 8.
- b) Add coolant to the radiator until coolant comes out of Pipe 1. Reinstall the rubber Blind Plug on Pipe 1, top off the radiator with coolant and reinstall the radiator cap.
- c) Add coolant to the coolant reservoir until it reaches the FULL mark.

14) Start the engine and run it for 3 to 5 minutes or until the rear heat exchanger is slightly warm to touch. Turn off the engine and double check for coolant leaks. Correct as needed. Check the coolant level in the reservoir to make sure the level is between the LOW and FULL marks.

15) If no coolant leaks, start the engine and warm to operating temperature. DO NOT OVERHEAT. Turn off the engine and check the coolant level in the reservoir, adding or removing coolant as necessary to reach the FULL mark.

16) Reinstall the parts removed in steps 1 and 2. Refer to the appropriate Service Manual for correct installation procedures, tightening torque specifications and Loctite recommendations.

**Maintenance and Care**

17) Tighten all hardware after first use and periodically thereafter.

**⚠ WARNING:**

Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.

