

Ulmer Racing LLC
 Four Seasons Machine & Mfg
 161 E Poplar St
 Menno, SD 57045

Invoice

Date	Invoice #
2/2/2017	24473

Bill To
Stephen Kanoff 8741 HWY 65 NE Blaine, MN 55434

Ship To
Stephen Kanoff 8741 HWY 65 NE Blaine, MN 55434

P.O. Number	Terms	Rep	Ship	Via	F.O.B.	Project
			2/2/2017			

Quantity	Item Code	Description	Price Each	Amount
1	MIT-20T	2015 Yamaha SR Viper XTX		
1	VIP-HDR	MPI 15G Turbo Upgrade to 20T Billet Wheel	1,095.00	1,095.00T
1	VIP-EVOT1	SR Viper / AC 7000 High Performance Header	399.00	399.00T
		Evolution Power Sports SR Viper Turbo Reflash High	600.00	600.00T
		Compression (Reduced timing & 9750 RPM rev limit)		
1	520928	Yamaha SR Viper Gear Kit 26/44	399.00	399.00T
15	LABOR	Uninstall turbo kit from 2014 SR Viper XTX, reinstall on 2015	65.00	975.00T
		SR Viper XTX, intall header, install new gear kit, swap tracks,		
		swap rear suspensions, swap front shocks, dyno, etc		
1	VIP-HDR	2014 Yamaha SR Viper XTX		
1	520929	SR Viper / AC 7000 High Performance Header	399.00	399.00T
1	VIP-EVOT2	Yamaha SR Viper Gear Kit 27/43	399.00	399.00T
		Evolution Powersports SR Viper Turbo Low Compression	450.00	450.00T
		Reflash		
3	INJ-550	550cc Injectors		
1	22-057-PTI	SR Viper Power Commander V PTI	125.00	375.00T
1	6-125	SR Viper Power Commander V Ignition Module	450.00	450.00T
1	15-7003	Wideband Commander 2	350.00	350.00T
1	POD-300	Dynojet Display	249.00	249.00T
1	MISC	Stutter Button Assembly with wiring & connectors	199.00	199.00T
1	VIP-CKB	SR Viper Clutch Kit for Turbo	50.00	50.00T
1	MISC	Intercooler, Plenum, Tunnel Coolers with all plumbing	400.00	400.00T
		hardware	2,500.00	2,500.00T
1	MISC	Light weight high strength chromoly drive axle # 241-3319		
1	MISC	Avid 10 Tooth Drive Sprocket Set	159.00	159.00T
1	MISC	14 x 144 x 1 Hacksaw Track # 54-9160	299.00	299.00T
1	MISC	Race Fuel Cell with fuel pump & fittings & stock fuel tank	575.00	575.00T
		modified to fit inside	499.00	499.00T
1	MISC	Race Belt Guard		
1	MISC	Light weight brake rotor	269.00	269.00T
1	MISC	288 Woody's Studs 1.352" Trigger with Backers	55.00	55.00T
1	MATERIAL	Material for flanges, piping, mounts, tunnel enclosure, exhaust	860.00	860.00T
		heat shield, etc	75.00	75.00T
1	MISC	Turbo oil feed & oil return fittings	80.00	80.00T
			Total	
Phone #		Fax #	E-mail	Web Site
605-387-2833		605-387-2883	Srxspec@Gwtc.net	

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Quantity	Item Code	Description	Price Each	Amount
1	MISC	Race seat	200.00	200.00T
40	LABOR	Stud track, press drivers on driveshaft, install gear set, build exhaust & intake tubes, wire fuel pump, wire intercooler fan, install all Power Commander electronics, install clutching, etc, etc	65.00	2,600.00T
-1	Down Payment	Down payment paid when picked up 2015 XTX	5,000.00	-5,000.00T
		Out-of-state sale, exempt from sales tax	0.00%	0.00

			Total	\$9,960.00
Phone #	Fax #	E-mail	Web Site	
605-387-2833	605-387-2883	Srxspec@Gwtc.net		